Subject: Transmission Loctite® Sealant Change - HD Manual and Automated Models
Document Number: TAIB-1002
Date: August 15, 2022

## Issue Description:

Henkel, manufacturer and supplier of transmission sealant, has informed Eaton Cummins Automated Transmission Technologies that Loctite 5810E sealant will no longer be manufactured. Henkel has proposed Loctite 5810F as its replacement. Eaton Cummins Automated Transmission Technologies has tested and approved the new sealant variant Loctite 5810F.

- No changes to form, fit or function.
- Color change - Loctite 5810F is black vs. Loctite $®^{\circledR} 5810$ E gray.

Note: Sealant is used in transmission Production only, For Service, Eaton Aftermarket discontinued sales of all RTV type sealant in 2015. OEM dealers, rebuilders and other repair facilities must source sealant through their local Henkel/Loctite ${ }^{\circledR}$ distributor.

## Affected Part Numbers and Models:

- Fuller Advantage® series Manual and Automated
- UltraShift® PLUS


## Field Strategy:

- Loctite 5810F sealant is not available through Eaton Aftermarket. Customers should contact their local Henkel/Loctite distributors or refer to Henkel website for sales information.
- All product service literature has been updated with the new sealant type.
- No changes to transmission component service procedures (Removal and Installation) due to the same form, fit, and function.


## Warranty Information: <br> Information Only

The material contained in this bulletin is product improvement information. Eaton is not committed to, or liable for, canvassing existing products.

